



Smiths Tubular Systems – Laconia d/b/a Titeflex

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WLD (Welding)

Issue Date	Expiry Date
25-Nov-10	31-Jul-12

Supplier has merit for above audit

Scopes

AC7110S/5 - Nadcap Supplemental Audit Criteria for Fusion Welding

- ↳U11 The Boeing Company
- ↳U3 Rolls Royce Plc
- ↳U1 Honeywell

AC7110/12 Rev B - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)(to be used BEFORE 23 April, 2011)

- ↳Baseline (All audits)

AC7110/1 Rev E - Nadcap Audit Criteria for Brazing (Torch/Induction)

- ↳Supplement A - Torch (Additional requirements)
- ↳Supplement G - Processes using gas (Additional requirements)
- ↳Supplement E - GTA Tack Welding (Additional requirements)
- ↳Baseline (All audits)
- ↳Supplement B - Induction (Additional requirements)

AC7110/5 Rev F - Nadcap Audit Criteria for Fusion Welding

- ↳Supplement C - Automatic / Semi-automatic (Additional requirements)
- ↳Supplement F - Filler Materials (Additional requirements)
- ↳Supplement J - Tack Welding (Additional requirements)
- ↳Supplement D - Titanium (Additional requirements)
- ↳Baseline (All audits)

- ↳Supplement G - Processes using Gas (For example GTAW, PAW) (Additional requirements)

AC7110 Rev E - Nadcap Audit Criteria for Welding/Brazing

AC7110S/12 - Nadcap Supplemental Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6) (to be used BEFORE 23 April, 2011)

- ↳U11 The Boeing Company
- ↳U1 Honeywell