



## Smiths Tubular Systems – Laconia d/b/a Titeflex

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### HT (Heat Treating)

Issue Date	Expiry Date
06-Sep-10	31-Oct-11

Supplier has merit for above audit

#### Scopes

AC7102 Rev E - Nadcap Audit Criteria for Heat Treating (to be used on audits BEFORE 26-Feb-2011)

- ↳Stainless Steels – Industry Specs
- ↳Brazing – AC7102/1 must also be selected
- ↳Stainless Steels, Precipitation Hardening – Industry Specs
- ↳Titanium Alloys – Industry Specs
- ↳Stainless Steels, Precipitation Hardening – Customer Specs
- ↳Nickel and Cobalt Alloys – Customer Specs
- ↳Stainless Steels, Martensitic – Industry Specs
- ↳Titanium Alloys – Customer Spec
- ↳Steels – Industry Specs
- ↳Stainless Steels – Customer Specs
- ↳Vacuum Heat Treating – Customer Specs

AC7102S Rev B - Nadcap Supplemental Audit Criteria for Heat Treating (to be used before 26 June, 2011)

- ↳U10 - GE Aviation

AC7102/5 - Nadcap Audit Criteria for Hardness Testing for Heat Treating (to be used BEFORE 26-FEB-2011)

- ↳(M2)Rockwell Hardness

AC7102/1 Rev D - Nadcap Audit Criteria for Brazing

- ↳Vacuum Brazing – Customer Specs
- ↳Vacuum Brazing – Industry Specs
- ↳Furnace Brazing – Industry Specs