

# CRIMP AND SWAGE DIMENSIONS

FLEXIBLE PTFE HOSE

TITFLEX®

HOSE	SIZE	QS SWAGE/CRIMP	PROOF TEST
R115/R122	-4	.350 +/- .003	4,500 PSI
R115/R122	-5	.404 +/- .003	4,500 PSI
R115/R122	-6	.478 +/- .003	3,750 PSI
R115/R122	-8	.568 +/- .003	3,000 PSI
R115/R122	-10	.673 +/- .003	2,250 PSI
R115/R122	-12	.800 +/- .003	1,800 PSI
R115/R122	-16	1.046 +/- .003	1,500 PSI

HOSE	SIZE	TK2 SWAGE/CRIMP	PROOF TEST
R115/R122	-4	.350 +/- .005	4,500 PSI
R115/R122	-5	.404 +/- .005	4,500 PSI
R115/R122	-6	.478 +/- .005	3,750 PSI
R115/R122	-8	.568 +/- .005	3,000 PSI
R115/R122	-10	.673 +/- .005	2,250 PSI
R115/R122	-12	.800 +/- .005	1,800 PSI
R115/R122	-16	1.057 +/- .005	1,500 PSI

HOSE	SIZE	CRIMP/SWAGE	PROOF TEST
R105/R144	-4	.375 +/- .005	4,500 PSI
R105/R144	-5	.432 +/- .005	4,500 PSI
R105/R144	-6	.492 +/- .005	3,750 PSI
R105/R144	-8	.585 +/- .005	3,000 PSI
R105/R144	-10	0.724 +/- .005	2,250 PSI
R105/R144	-12	.818 +/- .005	1,800 PSI
R105/R144	-16	1.066 +/- .005	1,500 PSI
R105/R144	-20Z	1.452 +/- .005	1,500 PSI

HOSE	SIZE	SWAGE/CRIMP	PROOF TEST
R272/R276	-8	.781 +/- .010	1,500 PSI
R272/R276	-10	.884 +/- .005	1,500 PSI
R272/R276	-12	1.063 +/- .005	1,500 PSI
R272/R276	-16	1.295 +/- .005	1,500 PSI
R272/R276	-20	1.547 +/- .005	1,500 PSI
R272/R276	-24	1.810 +/- .005	1,125 PSI
R272/R276	-32	2.375 +/- .010	750 PSI

	SIZE	SWAGE	PROOF TEST
R160/R165	-4	.465 +/- .005	10,000 PSI
R160/R165	-6	.560 +/- .005	10,000 PSI
R160/R165	-8	.698 +/- .005	10,000 PSI
R160/R165	-10	.802 +/- .005	10,000 PSI
R160/R165	-12	1.056 +/- .005	10,000 PSI
R160/R165	-16	1.340 +/- .005	10,000 PSI

